



## **Declaration of Performance**

According to the regulation (EU) No 305 of the European Parliaments and of the Council from 9<sup>th</sup> of March 2011

DoP Nr.: DoP007

## Homogen P2 B1

1. Type:	Particleboard Type P2			
2. Trade Name:	FunderMax Homogen Particleboard P2 B1			
3. Intended use:	Boards for indoor use (including furniture) in dry conditions			
	Particleboard with increased demands on fire performance			
4. Manufacturer	FunderMax GmbH			
	Bickfordstraße 6			
	A-7201 Neudörfl			
	Austria			
5. Construction product covered by:	EN 13986:2004+A1:2015			
6. System of assessment and verification acc. to Annex V of the regulation (EU) No 305/2011:	System 1			
7. Notified body in the European Union:	1359			
	Holzforschung Austria			
	Franz Grill - Straße 7			
	A-1030 Wien			
	Austria			
	performed the certification according to EN 13986:2004+A1:2015 and issued the certificate of conformity of the factory production control 1359-CPR-0681			

FunderMax GmbH Klagenfurter Straße 87-89 A-9300 St Veit / Glan

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RBI Raiffeisen Bank International AG IBAN Nr. AT66 3100 0001 0033 2353 BIC: RZBAATWW







## 7. Declared Performance:

Mechanical properties	Unit	Board thickness					
	[mm]	12 - 13	13 - 20	20 - 25	25 - 32	32 - 38	
Internal Bond strength EN 319	[N/mm²]	0,35	0,35	0,30	0,25	0,20	
Modulus of elasticity EN 310	[N/mm²]	1.800	1.600	1.500	1.350	1.200	
Bending strength EN 310	[N/mm²]	11,0	11,0	10,5	9,5	8,5	
Surface soundness EN 311	[N/mm²]	0,8	0,8	0,8	0,8	0,8	
Moisture content*1 EN 322	%	5 - 13					
Formaldehyd content *2 EN 120	[mg/100g]	max. 8,0					
Density	[kg/m³]	Plant specific					
General Tolerances							
Thickness tolerance EN 324	[mm]	± 0,3					
Length and width tolerance EN 324	[mm]	± 5,0					
Squareness EN 324	[mm/m]	≤ 2,0					
Edge straightness tolerance EN 324	[mm/m]	≤ 1,5					
Thickness tolerance EN 324	%	± 10					

<sup>\*1</sup> at delivery

10/91 (s. 487-489) about "testing method for particleboard", uncoated particleboard must not exceed a perforator limit value EN 120 (photometrical - EN 120) of 8 mg HCHO/100g oven-dry board at moisture content of 6.5 %. The flexible half-years mean value is max. 6.5 mg HCHO/100g oven-dry board.

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<sup>\*2</sup> Formaldehyde content: According to the "Regulation on the Prohibition of Chemicals (ChemVerbotsV)" annex to § 1, clause 3 from 14<sup>th</sup> October, 1993 in connection with the publication of the BGA in the federal health sheet.



Building physical properties				
Fire behavior				
EN 13501 DIN EN 4102 ÖNORM A-3800		B-s2, d0 B1 B1, Tr1, Q1		
Water vapour diffusion resistance value EN 13986		μ moist	μ dry	
Mean density 600 kg/m³ Mean density 900 kg/m³		15 20	50 50	
Thermal conductivity EN 13986				
Mean density 600 kg/m³ Mean density 900 kg/m³	[W/(m*K)]	0.12 0.18		
Soundabsorption EN 13986				
Frequency range 250 Hz - 500 Hz Frequency range 1000 Hz - 2000 Hz	0.10 0.25			
Biological durability				
EN 335-3		Hazard category 1 (without earth contact; dry 20°C/65% RLF)		
Air Sound Insolation				
EN 13986		$R = 13 \times [g(mA) + 14$ $(mA = board density [kg/m2])$		
PCP Content EN 13986	[ppm]	pm] < 5		

## Note

This document has been drawn up to the best of our knowledge and with special diligence. We accept no liability for any mistakes, errors in standards or printing errors. In addition, technical modifications can result from the continuous further development, as well as from changes in standards and documents originating from statutory bodies. The contents of this technical leaflet should therefore not be considered as instructions for use or as legally binding.

St. Veit / Glan 23.06.2016 (Place and Date)

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